



DOW FILMTEC™ Membranes

DOW FILMTEC™ Maple Sap Mark E8 Reverse Osmosis Element

Features

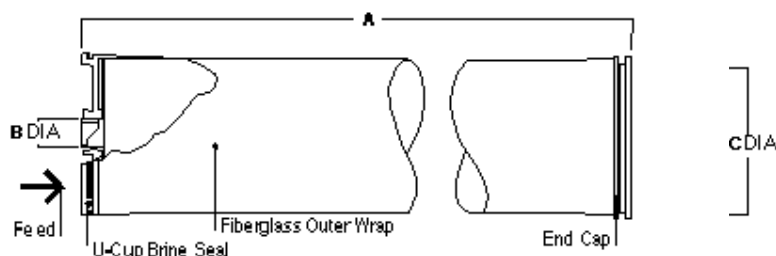
The DOW FILMTEC™ Maple Sap Mark E8 is a premium reverse osmosis element designed specifically for maple sap concentrators. The Mark E8 with its high active area coupled with a highly productive membrane takes full advantage of Dow Water & Process Solution's automated rolling technology to produce an extremely efficient design in a standard sized eight-inch diameter element.

The Mark E8 delivers exceedingly high retention of sugars and minerals and is able to withstand repeated caustic cleaning cycles without compromising membrane retention or flow. This combination of high retention and high flow make the Mark E8 an excellent choice for maple sap applications.

Product Specifications

Product	Part Number	Nominal Active Surface Area ft ² (m ²)
Maple Sap Mark E8	365892	440

Figure 1



Product	Dimensions - Inches (mm)		
	A	B	C
Maple Sap Mark E8	40 (1,016)	1.125 (29)	7.9 (201)

1. Element to fit nominal 8.00-inch (203 mm) I.D. pressure vessel.

1 inch = 25.4 mm

Operating Limits

- Membrane Type: Polyamide Thin-Film Composite
- Maximum Operating Temperature: 113°F (45°C)
- Maximum Operating Pressure: 600 psig (41 bar)
- Maximum Pressure Drop: 15 psig (1.0 bar)
- pH Range, Continuous Operation: 3-9
- pH Range, Short-Term Cleaning^b: 2-11
- Maximum Feed Flow: 70 gpm (15.9 m³/hr)
- Free Chlorine Tolerance^c: <0.1 ppm

^a

^b Contact Original Equipment Manufacturer (OEM) for specific cleaning recommendations.

^c Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty.

Important Information

Proper start-up of membrane systems is essential to prepare the elements for operating service and to prevent membrane damage due to overfeeding or hydraulic shock. Following the proper start-up sequence also helps ensure that system operating parameters conform to design specifications so that system retention quality and productivity goals can be achieved.

Before initiating system start-up procedures, membrane pretreatment, loading of the membrane elements, instrument calibration and other system checks should be completed.

Operation Guidelines

Avoid any abrupt pressure or cross-flow variations on the spiral elements during start-up, shutdown, cleaning or other sequences to prevent possible membrane damage. During start-up, a gradual change from a standstill to operating state is recommended as follows:

- Feed pressure should be increased gradually over a 30-60 second time frame.
- Cross-flow velocity at set operating point should be achieved gradually over 15-20 seconds.
- Permeate obtained from first hour of operation should be discarded.

General Information

- Keep elements moist at all times after initial wetting.
- If operating limits and guidelines given in this bulletin are not strictly followed, the Maple Sap Element three-year, prorated limited warranty (609-00514) will be null and void.
- To prevent biological growth during prolonged system shutdowns, it is recommended that membrane elements be immersed in a preservative solution.
- The customer is fully responsible for the effects of incompatible chemicals and lubricants on elements.
- Avoid permeate-side backpressure at all times.

DOW FILMTEC™ Membranes
For more information about DOW FILMTEC™ membranes, call the Dow Water & Process Solutions business:
North America: 1-800-447-4369
Latin America: (+55) 11-5188-9222
Europe: (+32) 3-450-2240
Pacific: +60 3 7958 3392
Japan: +813 5460 2100
China: +86 21 3851 1000
<http://www.dowwaterandprocess.com>

Notice: No freedom from any patent owned by Dow or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other government enactments. The product shown in this literature may not be available for sale and/or available in all geographies where Dow is represented. The claims made may not have been approved for use in all countries. Dow assumes no obligation or liability for the information in this document. References to "Dow" or the "Company" mean the Dow legal entity selling the products to Customer unless otherwise expressly noted. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

